

**Turbine Flow Meter** 

B1500

# DESCRIPTION

Blancett B1500 turbine flow meters have exceptional mechanical linearity, resulting in minimizing, or negating, temperature induced viscosity influence. Meters come with national pipe thread (NPT) or flange process fittings, sizes up to two inches and can be ordered with a Blancett B3000 flow monitor for advanced linearization and to accommodate the requirements of most applications and flow ranges.

Features	Benefits
Expanded mechanical linearity	Increased usable flow range with less sensitivity to fluid temperature/viscosity effects.
Helical rotor design	Exceptional speed-of-response, with reduced pressure drop.
High-performance ceramic ball bearings	Ceramic bearings provide near-perfect roundness, higher Rockwell hardness and are lighter and more tolerant to temperature than 440C stainless steel bearings. They eliminate adhesive wear and perform well in non-lubricating liquids found in cryogenic fluids and water.
6-bladed rotor supports	Improved flow conditioning.
Facility with NIST traceable standards	Third party audits to ensure calibration uncertainty. Laboratory correlation to verify that all calibrators produce the same result.

#### **OPERATING PRINCIPLE**

As a fluid passes through the meter, the velocity of the fluid provides rotational energy on the rotor blade assembly. The rotor blades, passing through a magnetic field (produced by the pickoff), generate pulses proportional to flow. Each pulse is transmitted to the flow monitor, where the monitor calculates the flow relative to received pulses and meter size.

# **APPLICATIONS**

Blancett B1500 flow meters are the ideal solutions for standard clean, filtered liquid flow applications in precision industrial processes, found in the chemical/petrochemical, refining and general industries.



Shown with Blancett B3000

# CALIBRATION

Meters come with a best-in-class 10-point calibration, traceable to NIST standards, using calibration solvent.

#### CONSTRUCTION

Blancett B1500 flow meters feature 316 stainless steel housings. Wetted materials include axial helical rotors, made of 17-4 stainless steel, that rotate on ceramic ball bearings. The supports and all other materials are made from 300 series stainless steel.

#### **METER INSTALLATION**

Blancett B1500 flow meters mount directly in the piping and can be installed in any position without affecting performance. For optimal performance, recalibrate the meter if the mounting orientation is changed from the original horizontal calibration.

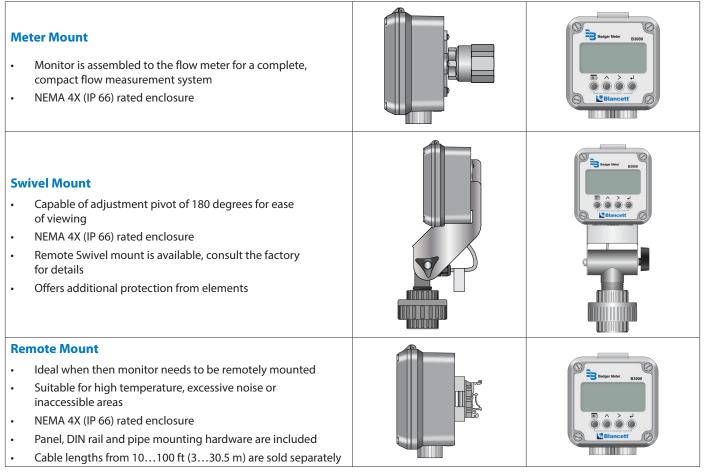
To reduce flow turbulence, install a minimum of 10 diameters in length of straight piping upstream and a minimum of five pipe diameters downstream. If this cannot be accommodated due to space limitations, pay careful attention to the location of valves and bends. To compensate for piping bends, meters can be calibrated in the same piping configuration. For best performance and longevity, upstream filtration (10...75 micron, depending on meter size), is helpful to prevent bearing contamination and to avoid rotor blade damage.



# **Product Data Sheet**

# **OPTIONAL SYSTEM CONFIGURATION**

As an added benefit, B1500 flow meters that are coupled to B3000 flow monitors provide an economical, robust flow metering solution, with multiple local read and system integration options. Flow rates and totals are presented simultaneously via a crisp dot-matrix LCD display and/or transmitted to a user interface via Modbus RTU, a 4...20 mA analog output or totalizing pulse output. Basic, advanced and solar-powered configurations provide users with flexibility to meet the needs of most applications. Product configurations can be mounted in multiple ways, further expanding product flexibility to create a complete flow metering solution.



For more information on the Blancett B3000 flow monitor, visit www.badgermeter.com.

#### **METER MODEL NUMBER**

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Mar dal	Ī			
Model				
Blancett B1500 Turbine Flow Meter	B150			
Meter Size				
1/4 in. (6.3 mm) Bore   1/2 in. (12.7 mm) End Fitting		501		
3/8 in. (9.5 mm) Bore   1/2 in. (12.7 mm) End Fitting		502		
1/2 in. (12.7 mm) Bore   1/2 in. (12.7 mm) End Fitting		503		
5/8 in. (15.9 mm) End Fitting		625		
3/4 in. (19.0 mm) End Fiting		750		
1 in. (25.4 mm) End Fitting		110		
1-1/4 in. (31.7 mm) End Fitting		125		
1-1/2 in. (38.1 mm) End Fitting		115		
2 in. (50.8 mm) End Fitting		120		
End Fitting				
National Pipe Thread				NPT
150# ANSI Rasied Face Flange				F15

# **SPECIFICATIONS**

	Accuracy	± 0.5% of reading with single K-factor; 0.25% with B3000 linearization		
Performance	Repeatability	$\pm$ 0.02% of reading		
	Response Time	23 ms (at 1.2 cSt)		
	Body	316 stainless steel		
Materials of	Shafts	316 stainless steel		
Construction	Rotors	17-4 PH stainless steel		
	Bearing	Ceramic		

#### **Flow Ranges**

Part Number	Flow Range	ΔP at 10:1 *	K-Factor**
B150-501-XXX	0.252.50 gpm (0.99.46 lpm)	3.5 PSID (0.25 kg/cm <sup>2</sup> )	28,800 pulses/US gal (7910 pulses/L)
B150-502-XXX	0.55.0 gpm (1.918.93 lpm)	4.5 PSID (0.32 kg/cm <sup>2</sup> )	14,400 pulses/US gal (3805 pulses/L)
B150-503-XXX	0.757.50 gpm (2.828.39 lpm)	6.0 PSID (0.42 kg/cm <sup>2</sup> )	9600 pulses/US gal (2536 pulses/L)
B150-625-XXX	1.2512.50 gpm (4.747.32 lpm)	5.0 PSID (0.35 kg/cm <sup>2</sup> )	5760 pulses/US gal (1522pulses/L)
B150-750-XXX	2.525.0 gpm (9.594.63 lpm)	5.0 PSID (0.35 kg/cm <sup>2</sup> )	2800 pulses/US gal (761 pulses/L)
B150-110-XXX	5.050.0 gpm (18.9189.27 lpm)	5.0 PSID (0.35 kg/cm <sup>2</sup> )	1440 pulses/US gal (380 pulses/L
B150-125-XXX	7.575.0 gpm (28.3283.91 lpm)	5.5 PSID (0.39 kg/cm <sup>2</sup> )	960 pulses/US gal (254 pulses/L)
B150-115-XXX	12.5125.0 gpm (47.3473.18 lpm)	6.0 PSID (0.42 kg/cm <sup>2</sup> )	576 pulses/US gal (152 pulses/L)
B150-120-XXX	25250.0 gpm (94.6946.35 lpm)	6.5 PSID (0.46 kg/cm <sup>2</sup> )	288 pulses/US gal (76 pulses/L)

\*Pressure drop is based on using MIL-PRF-17024E, Type II at 77° F (25° C), with a specific gravity of 0.77

\*\*Actual K-factor varies from meter to meter and is listed on the calibration report

#### **Pressure Ratings**

#### **NPT End Fittings**

De est Nierende en	Nominal Pipe Size	Ma	le
Part Number		psig	bar
B150-501-NPT	0.25 in. (6.35 mm)	5922	408
B150-502-NPT	0.37 in. (9.52 mm)	4700	324
B150-503-NPT	0.50 in. (12.70 mm)	4418	305
B150-625-NPT	0.75 in. (19.05 mm)	4136	285
B150-750-NPT	0.75 in. (19.05 mm)	4136	285
B150-110-NPT	1.00 in. (25.40 mm)	4042	278
B150-125-NPT	1.25 in. (31.75 mm)	4700	324
B150-115-NPT	1.50 in. (38.10 mm)	4230	291
B150-120-NPT	2.00 in. (50.80 mm)	3666	253

NOTES:

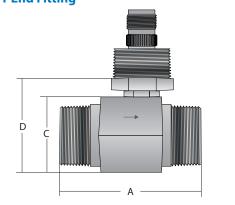
Pressure ratings listed are for temperatures up to 100° F (37.8° C).
Pressure rating is calculated with an allowable stress value of 20,000 psi (1378 bar) for 316 SS per pressure piping code ASME B31.3.
Chart is displaying safe working pressure, in accordance with power piping code ASME B31.1.

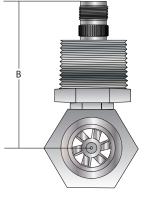
ANSI Flange	PSIG	Bar
150#	275	19

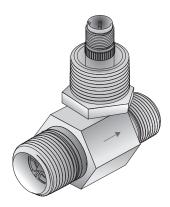
#### NOTES:

Specifications from maximum non-shock allowable working pressure in psig at 100° F (37.8° C) or less.
Stainless steel 316A-181 material.

# DIMENSIONS NPT End Fitting

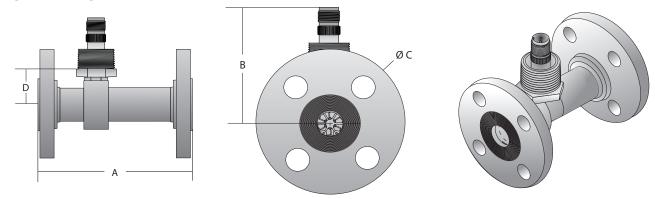






Part Number	End Fitting	Α	В	С	D
B150-501-NPT	0.50 in. (12.70 mm)	2.45 in. (62.23 mm)	2.70 in. (68.58 mm)	1.12 in. (28.45 mm) Square Body	1.62 in. (40.89 mm)
B150-502-NPT	0.50 in. (12.70 mm)	2.45 in. (62.23 mm)	2.70 in. (68.58 mm)	1.12 in. (28.45 mm) Square Body	1.62 in. (40.89 mm)
B150-503-NPT	0.50 in. (12.70 mm)	2.45 in. (62.23 mm)	2.80 in. (71.12 mm)	1.12 in. (28.45 mm) Square Body	1.62 in. (40.89 mm)
B150-625-NPT	0.625 in. (15.88 mm)	2.72 in. (69.08 mm)	2.80 in. (71.12 mm)	1.25 in. (31.75 mm) Square Body	1.75 in. (44.45 mm)
B150-750-NPT	0.75 in. (19.05 mm)	3.25 in. (82.55 mm)	2.90 in. (73.66 mm)	1.25 in. (31.75 mm) Square Body	1.75 in. (44.45 mm)
B150-110-NPT	1.00 in. (25.40 mm)	3.56 in. (90.42 mm)	3.00 in. (76.20 mm)	1.63 in. (41.40 mm) Hex Body	2.13 in. (54.10 mm)
B150-125-NPT	1.25 in. (31.75 mm)	4.06 in. (103.1 mm)	3.10 in. (78.74 mm)	1.88 in. (47.75 mm) Hex Body	2.38 in. (60.45 mm)
B150-115-NPT	1.50 in. (38.10 mm)	4.59 in. (116.6 mm)	3.30 in. (83.82 mm)	2.25 in. (57.15 mm) Hex Body	2.75 in. (69.85 mm)
B150-120-NPT	2.00 in. (50.80 mm)	6.06 in. (153.9 mm)	3.50 in. (88.90 mm)	2.75 in. (69.85 mm) Hex Body	2.75 in. (69.85 mm)

# **Flange End Fitting**



Size	A	В	С	D
B150-501-F15	5.00 in. (127.0 mm)	2.52 in. (64.0 mm)	3.50 in. (88.9 mm)	1.03 in. (26.7 mm)
B150-502-F15	5.00 in. (127.0 mm)	2.52 in. (64.0 mm)	3.50 in. (88.9 mm)	1.06 in. (26.9 mm)
B150-503-F15	5.00 in. (127.0 mm)	2.62 in. (66.5 mm)	3.50 in. (88.9 mm)	1.12 in. (28.4 mm)
B150-625-F15	5.50 in. (139.7 mm)	2.62 in. (66.5 mm)	3.50 in. (88.9 mm)	1.19 in. (30.2 mm)
B150-750-F15	5.50 in. (139.7 mm)	2.72 in. (69.1 mm)	3.88 in. (99.6 mm)	1.26 in. (32.0 mm)
B150-110-F15	5.50 in. (139.7 mm)	2.82 in. (71.6 mm)	4.25 in. (107.9 mm)	1.37 in. (34.8 mm)
B150-125-F15	6.00 in. (152.4 mm)	2.92 in. (74.2 mm)	4.62 in. (117.3 mm)	1.49 in. (37.8 mm)
B150-115-F15	6.00 in. (152.4 mm)	3.12 in. (79.2 mm)	5.00 in. (127.8 mm)	1.61 in. (40.9 mm)
B150-120-F15	6.50 in. (165.1 mm)	3.32 in. (84.3 mm)	6.00 in. (152.4 mm)	1.84 in. (46.7 mm)

#### Control. Manage. Optimize.

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